# World Housing Encyclopedia

an Encyclopedia of Housing Construction in Seismically Active Areas of the World



an initiative of Earthquake Engineering Research Institute (EERI) and International Association for Earthquake Engineering (IAEE)

# HOUSING REPORT Rubble-stone masonry house

Report #	58
Report Date	05-06-2002
Country	SLOVENIA
Housing Type	Stone Masonry House
Housing Sub-Type	Stone Masonry House : Rubble stone without/with mud/lime/cement mortar
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#### Important

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#### Summary

Rubble-stone masonry houses are still found throughout Slovenia. This housing type with its special history represents a typical, older residential building in the northwestern part of Slovenia. After their destruction during World War I, these houses were rebuilt, mostly with the recycled stone material from demolished buildings. Many houses of this type were subsequently damaged during the last two earthquakes in Slovenia (1976 Friuli and 1998 Bovec). In order to preserve the country's architectural heritage, about 66% of these houses were strengthened following these earthquakes.

# **1.** General Information

Buildings of this construction type can be found in the area of Upper Posocje. The residential housing stock built before the World War II in that area is generally of this type. It represents 24 % of dwelling stock in that area. This type of housing construction is commonly found in both rural and urban areas. This construction type has been in practice for less than 75 years.

Currently, this type of construction is not being built. This type of construction was practiced between the World War I and the World War II.



Figure 1A: Typical Building

Figure 1B: Typical mountain village - Drezniske Ravne, Slovenia



Figure 2: Key Load-Bearing Elements

# 2. Architectural Aspects

# 2.1 Siting

These buildings are typically found in flat, sloped and hilly terrain. They do not share common walls with adjacent buildings. When separated from adjacent buildings, the typical distance from a neighboring building is 10 meters.

# 2.2 Building Configuration

Typical shape of building plan is usually rectangular. Average area of a window opening in front exterior wall is 1.2 m<sup>2</sup> in the rural area and 1.7 m<sup>2</sup> in the urban area. The door opening area in exterior and interior bearing walls is approximately 2.0 m<sup>2</sup>. Maximum opening area is approximately equal to 16% of the front exterior wall area. The back exterior walls are usually not perforated with openings at all or in some cases there are smaller window openings (approx. area 0.5 m<sup>2</sup>).

# 2.3 Functional Planning

The main function of this building typology is single-family house. In a typical building of this type, there are no

elevators and 1-2 fire-protected exit staircases. The additional back entrance door is rare, usually there is no additional door besides the main entry. There is no additional exit staircase besides the main staircase. The only means of escape from the building is through the main staircase and the main entry and/or in some cases through the additional back door.

# 2.4 Modification to Building

After the 1976 Friuli earthquake certain modifications on the buildings of this type were carried out, mainly combined with the repair and strengthening. Some examples are: construction of new R.C.. slabs above the basement and ground floor, addition of balconies and exterior staircases, and new bathrooms. The replacement of existing interior stone masonry walls with brick masonry walls or reinforced concrete columns are rare. The extensions are usually built close to original buildings, however the old and the new parts have not been adequately connected together in the structural sense.



Figure 3: Plan of a Typical Building

# 3. Structural Details

# 3.1 Structural System

Material	Type of Load-Bearing Structure	#	Subtypes	Most appropriate type
	Stone Masonry		Rubble stone (field stone) in mud/lime mortar or without mortar (usually with timber roof)	
	Walls	2	Dressed stone masonry (in lime/cement mortar)	
		3	Mud walls	
	Adobe / Farthen Walls	4	Mud walls with horizontal wood elements	
	Adobe/ Elatitich waiis	5	Adobe block walls	
		6	Rammed earth/Pise construction	
		7	Brick masonry in mud/lime mortar	
	Unreinforced masonry	8	Brick masonry in mud/lime mortar with vertical posts	
Masonry	walls	9	Brick masonry in lime/cement mortar	
		10	Concrete block masonry in cement mortar	
	Confined masonry	11	Clay brick/tile masonry, with wooden posts and beams	
		12	Clay brick masonry, with concrete posts/tie columns and beams	
		13	Concrete blocks, tie columns and beams	
		14	Stone masonry in cement mortar	
	Reinforced masonry	15	Clay brick masonry in cement mortar	
		16	Concrete block masonry in cement mortar	
		17	Flat slab structure	
	Moment resisting frame te	18	Designed for gravity loads only, with URM infill walls	
		19	Designed for seismic effects, with URM infill walls	
Structural concrete		20	Designed for seismic effects, with structural infill walls	
		21	Dual system – Frame with shear wall	
			Moment frame with in-situ shear walls	
	Structural wall	23	Moment frame with precast shear walls	
		Ē		-ir

		24 Moment frame
		25 Prestressed moment frame with shear walls
	Precast concrete	26 Large panel precast walls
		27 Shear wall structure with walls cast-in-situ
		28 Shear wall structure with precast wall panel structure
		29 With brick masonry partitions
	Moment-resisting frame	30 With cast in-situ concrete walls
		31 With lightweight partitions
Steel		32 Concentric connections in all panels
	braced frame	33 Eccentric connections in a few panels
	Composition and a result	34 Bolted plate
	Structural wall	35 Welded plate
		36 I'hatch
	Load-bearing timber frame	37 Walls with bamboo/reed mesh and post (Wattle and Daub)
		Masonry with horizontal   38   beams/planks at intermediate   levels
Timber		39 Post and beam frame (no special connections)
		40 Wood frame (with special connections)
		Stud-wall frame with   41   plywood/gypsum board   sheathing
		42 Wooden panel walls
	o · · · · · ·	43 Building protected with base-isolation systems
Other	peismic protection systems	44 Building protected with seismic dampers
	Hybrid systems	45 other (described below)

# 3.2 Gravity Load-Resisting System

The vertical load-resisting system is others (described below). The gravity-load bearing structure consists of roof, floor structures and structural walls. Original or new roof structures are made out of timber and roofs are covered with ceramic tiles. In many cases original wooden floor structures have been replaced with reinforced concrete slabs.

# 3.3 Lateral Load-Resisting System

The lateral load-resisting system is others (described below). The lateral load-resisting system consists of exterior and interior stone walls. The walls are generally uniformly distributed in both orthogonal directions, and the building plan is generally regular. In general, with a few exceptions, the walls are not connected by means of wooden or iron ties. The thickness of walls varies from 40 to 70 cm, with spacing ranging from 3.0 m to 6.0 m. The walls are supported by foundation walls (strip foundations) made out of rubble masonry or there are no footings at all. Lateral load transfer to bearing walls is accomplished through roof and floor structures. The weakest links in this structural type are usually: weak inner infill between exterior wythes of masonry, vertical joints between walls, and connections between roof /floors and walls.

# 3.4 Building Dimensions

The typical plan dimensions of these buildings are: lengths between 13 and 13 meters, and widths between 10 and 10 meters. The building has 2 to 3 storey(s). The typical span of the roofing/flooring system is 6 meters. Typical Plan Dimensions: Length ranges from 9 m to 13 m, width ranges from 6 m to 10 m. Typical Story Height: Story height varies

from 2.5 to 2.7 meters. Typical Span: Typical span is 3 - 6 meters. The typical storey height in such buildings is 2.7 meters. The typical structural wall density is up to 10 %. 9% to 12 %.

Material	Description of floor/roof system	Most appropriate floor	Most appropriate roof
	Vaulted		
Masonry	Composite system of concrete joists and masonry panels		
	Solid slabs (cast-in-place)		
	Waffle slabs (cast-in-place)		
	Flat slabs (cast-in-place)		
	Precast joist system		
Structural concrete	Hollow core slab (precast)		
	Solid slabs (precast)		
	Beams and planks (precast) with concrete topping (cast-in-situ)		
	Slabs (post-tensioned)		
Steel	Composite steel deck with concrete slab (cast-in-situ)		
	Rammed earth with ballast and concrete or plaster finishing		
	Wood planks or beams with ballast and concrete or plaster finishing		
	Thatched roof supported on wood purlins		
	Wood shingle roof		
Timber	Wood planks or beams that support clay tiles		
	Wood planks or beams supporting natural stones slates		
	Wood planks or beams that support slate, metal, asbestos-cement or plastic corrugated sheets or tiles		
	Wood plank, plywood or manufactured wood panels on joists supported by beams or walls		
Other	Described below		

# 3.5 Floor and Roof System

Wood beams with ballast and wood planks. The existing wooden floor/roof structures are not considered to be a rigid diaphragm unless they are tied with diagonal ties and connected to the walls.

# 3.6 Foundation

Туре	Description	Most appropriate type
	Wall or column embedded in soil, without footing	
Shallow foundation	Rubble stone, fieldstone isolated footing	
	Rubble stone, fieldstone strip footing	
	Reinforced-concrete isolated footing	
	Reinforced-concrete strip footing	
	Mat foundation	
	No foundation	
	Reinforced-concrete bearing piles	
	Reinforced-concrete skin friction piles	
	Steel bearing piles	

Deep foundation	Steel skin friction piles	
	Wood piles	
	Cast-in-place concrete piers	
	Caissons	
Other	Described below	



PARTLY CUT STONES AT CORNERS

Figure 4A: Critical Structural Details - wall intersection





connection



Figure 5A: an Illustration of Key Seismic Figure 4B: Typical structural details - wall to-floor Deficiencies - lack of structural integrity results in wall dislocation and corner damage

Figure 5B: Seismic deficiency: pier failure

# 4. Socio-Economic Aspects

## 4.1 Number of Housing Units and Inhabitants

Each building typically has 1 housing unit(s). 1 units in each building. Buildings of this type have two units sometimes. The number of inhabitants in a building during the day or business hours is less than 5. The number of inhabitants during the evening and night is less than 5.

# 4.2 Patterns of Occupancy

Houses of this type are mostly occupied by one family, or in some cases by two families.

# **4.3 Economic Level of Inhabitants**

Income class	Most appropriate type
a) very low-income class (very poor)	
b) low-income class (poor)	
c) middle-income class	

d) high-income class (rich)		d) high-income	class	(rich)
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Ratio of housing unit price to annual income	Most appropriate type
5:1 or worse	
4:1	
3:1	
1:1 or better	

What is a typical source of financing for buildings of this type?	Most appropriate type
Owner financed	
Personal savings	
Informal network: friends and relatives	
Small lending institutions / micro- finance institutions	
Commercial banks/mortgages	
Employers	
Investment pools	
Government-owned housing	
Combination (explain below)	
other (explain below)	

In each housing unit, there are 1 bathroom(s) without toilet(s), 1 toilet(s) only and 1 bathroom(s) including toilet(s).

One or two bathrooms or latrines per housing unit. The bathrooms were added when the building renovations were performed. .

## 4.4 Ownership

The type of ownership or occupancy is outright ownership and ownership with debt (mortgage or other).

Type of ownership or occupancy?	Most appropriate type
Renting	
outright ownership	
Ownership with debt (mortgage or other)	
Individual ownership	
Ownership by a group or pool of persons	
Long-term lease	
other (explain below)	

# 5. Seismic Vulnerability

# 5.1 Structural and Architectural Features

Structural/			Most appropria	
Architectural Feature	Statement	True	False	N/A
Lateral load path	The structure contains a complete load path for seismic force effects from any horizontal direction that serves to transfer inertial forces from the building to the foundation.			
Building Configuration	The building is regular with regards to both the plan and the elevation.			
Roof construction	The roof diaphragm is considered to be rigid and it is expected that the roof structure will maintain its integrity, i.e. shape and form, during an earthquake of intensity expected in this area.			
Floor construction	The floor diaphragm(s) are considered to be rigid and it is expected that the floor structure(s) will maintain its integrity during an earthquake of intensity expected in this area.			
Foundation performance	There is no evidence of excessive foundation movement (e.g. settlement) that would affect the integrity or performance of the structure in an earthquake.			
Wall and frame structures- redundancy	The number of lines of walls or frames in each principal direction is greater than or equal to 2.			
Wall proportions	Height-to-thickness ratio of the shear walls at each floor level is: Less than 25 (concrete walls); Less than 30 (reinforced masonry walls); Less than 13 (unreinforced masonry walls);			
Foundation-wall connection	Vertical load-bearing elements (columns, walls) are attached to the foundations; concrete columns and walls are doweled into the foundation.			
Wall-roof connections	Exterior walls are anchored for out-of-plane seismic effects at each diaphragm level with metal anchors or straps			
Wall openings	The total width of door and window openings in a wall is: For brick masonry construction in cement mortar : less than ½ of the distance between the adjacent cross walls; For adobe masonry, stone masonry and brick masonry in mud mortar: less than 1/3 of the distance between the adjacent cross walls; For precast concrete wall structures: less than 3/4 of			
Quality of building materials	the length of a perimeter wall. Quality of building materials is considered to be adequate per the requirements of national codes and standards (an estimate).			
Quality of workmanship	Quality of workmanship (based on visual inspection of few typical buildings) is considered to be good (per local construction standards).			
Maintenance	Buildings of this type are generally well maintained and there are no visible signs of deterioration of building elements (concrete, steel, timber)			
Other				

# 5.2 Seismic Features

Structural Element	Seismic Deficiency	Earthquake Resilient Features	Earthquake Damage Patterns
Wall	The walls are built with two exterior wythes using larger stones with a stone rubble infill in poor mud mortar with a small amount of lime. In general, there are many voids in the middle portion and the connecting stones (through		Cracking: heavy damage of structural walls. Delamination and disintegration of masonry. Dislocation of walls and vertical

	stones) are rare. This type of masonry is characterized with low tensile strength. The walls are not tied by means of steel or wooden ties.		cracks at corners; partial collapse of wall corners.
Frame (columns, beams)	Not applicable.		
Roof and floors	Timber floor joists are supported only by the interior wall wythe and are not attached to the exterior wythe.	Timber floor and roof structures are not heavy.	Horizontal cracks along the wall-to-floor joints.
Other			

# 5.3 Overall Seismic Vulnerability Rating

The overall rating of the seismic vulnerability of the housing type is *A*: *HIGH VULNERABILITY (i.e., very poor seismic performance)*, the lower bound (i.e., the worst possible) is A: HIGH VULNERABILITY (i.e., very poor seismic performance), and the upper bound (i.e., the best possible) is *B: MEDIUM-HIGH VULNERABILITY (i.e., poor seismic performance)*.

Vulnerability	high	medium-high	medium	medium-low	low	very low
	very poor	poor	moderate	good	very good	excellent
Vulnerability	А	В	С	D	Е	F
Class						

# 5.4 History of Past Earthquakes

Date	Epicenter, region	Magnitude	Max. Intensity
1976	Friuli, Italy*	6.5	IX-X (EMS)
1998	Bovec, Slovenia**	5.5	VII-VIII (EMS)

The epicenters of the main shock on May 6, 1976 (M= 6.5, focal depth 20-30 km) and the strongest aftershock on September 15, 1976 (M=5.9) were in Friuli, Italy, 20.5 km from the border between Italy and Slovenia. In Italy 965 people died and an enormous damage was caused. In Slovenia, the maximum intensity was VIII EMS. Out of 6,175 damaged buildings, 1,709 had to be demolished and 4,467 were retrofitted. The strongest earthquake with the epicenter in Slovenia in the 20th century occurred on April 12, 1998. The epicenter was approx. 6.3 km South-East from the town of Bovec, and the focal depth was between 15 and 18 km. No building collapses were reported, however out of 952 inspected buildings, 337 were found to be unsafe, out of which 123 beyond repair. The effectiveness of strengthening methods applied in 1976 was analyzed. Typical patterns of earthquake damage to traditional stone-masonry houses are: - Cracks along the joints between walls and floors; - Vertical cracks at the corners and wall intersections, separation of walls, collapse of gables; - Cracks in structural walls, falling out of masonry at lintels, closed openings and in corner zones; - Heavy damage to walls, partial collapse of corners, delimination and disintegration of masonry.



Figure 6A: a Photograph Illustrating Typical Earthquake Damage in the 1998 Bovec earthquake



Figure 6B: Out-of-plane gable collapse

# 6. Construction

# 6.1 Building Materials

Structural element	Building material	Characteristic strength	Mix proportions/dimensions	Comments
Walls	Rubble stone mortar masonry	compressive strength: 150 MPa; low strength compressive strength: 0.98 MPa; tensile strength: 0.06 MPa - 0.08 MPa	lime/mud sand 1:9	Local lime stone, partly cut at corners mud mortar with a little lime two outer layers of bigger stones.
Foundation	Rubble stone mortar masonry	compressive strength: 150 MPa; low strength compressive strength: 0.98 MPa; tensile strength: 0.06 - 0.08 MPa		
Frames (beams & columns)				
Roof and floor (s)	Timber			

## 6.2 Builder

The houses of the presented type were mainly built by local builders or by owners themselves, with the assistance provided by neighbors. The houses were built to be used by the owners; in some cases the builders live in the houses as well.

## 6.3 Construction Process, Problems and Phasing

The houses were built traditionally with the local construction materials: local lime-stone, sand and timber from local forests. The construction of this type of housing takes place in a single phase. Typically, the building is originally designed for its final constructed size.

# 6.4 Design and Construction Expertise

Construction of this type of houses is non-engineered and it is based exclusively on the builder's experience. Engineers and Architects play a role during the renovating, repair and strengthening.

## 6.5 Building Codes and Standards

This construction type is not addressed by the codes/standards of the country.

National and European Codes are applied for structural modifications, including repair and strengthening.

#### 6.6 Building Permits and Development Control Rules

This type of construction is a non-engineered, and not authorized as per development control rules.

Building permits are required nowadays, when any structural invention is planned. Building permits are required to build this housing type.

#### 6.7 Building Maintenance

Typically, the building of this housing type is maintained by Owner(s).

#### **6.8 Construction Economics**

Since houses of this type were constructed approx. 80 years ago, the costs can not be estimated. N/A.

# 7. Insurance

Earthquake insurance for this construction type is typically available. For seismically strengthened existing buildings or new buildings incorporating seismically resilient features, an insurance premium discount or more complete coverage is available. The whole area of Slovenia has been divided into the two "seismic insurance zones". The residential buildings are divided into two categories depending on the age of construction: older buildings, built before or in 1965, and the newer buildings, built in 1966 or later. For the higher seismic zone, the annual insurance rate is 0.105 % of the building value for older buildings and 0.07 % for the newer buildings. For the lower seismic zone, the annual insurance rate is 0.07 % and 0.045 % of the building value for older and newer buildings respectively. The area of Upper Posoèje is situated in the higher seismic zone and this type of houses have been built before 1965. The usual insurance rate is therefore 0.105% of the building value. Houses with large cracks are sometimes refused for earthquake insurance. In the case of fine cracks the insurance company previously makes a copy of the cracks. However, in the case of complete seismic strengthening with all permits, these houses may be insured with discount: the annual insurance rate is 0.07% instead of 0.105% of the building value.

# 8. Strengthening

## 8.1 Description of Seismic Strengthening Provisions

Seismic Deficiency	Description of Seismic Strengthening provisions used
The walls are built with two exterior wythes using larger stones with a stone rubble infill in poor mud mortar with a little lime. There are many voids in the infill and connecting stones (through stones) are rare. Masonry has low tensile strength.	Strengthening by systematic filling the voids with injected cementitous grout. The grout is injected into the wall through injection tubes and nozzles, which are built into the joints between the stones uniformly over the entire surface of the wall. Low pressure is used to inject the grout. The injected grout has the purpose to bond the loose parts of the wall together into a solid structure.
The walls are not tied by means of steel or wooden ties.	Tying all walls with steel ties at each floor level. Steel ties are placed symmetrically on both sides of all bearing walls, just below the floor structures, in horizontal notches, which have been cut in the plaster up to the wall surface. Ties are threaded at the ends and bolted on the steel anchor plates. Ties are usually of diameter 16 - 20 mm.
Floor structures are supported only by the interior wall	Floor structures (old wooden or newer reinforced concrete slabs) are anchored to the exterior
wythe and are not attached to the external wythe.	wall surface by means of steel elements.

#### Strengthening of Existing Construction :

## 8.2 Seismic Strengthening Adopted

Has seismic strengthening described in the above table been performed in design and construction practice, and if so, to what extent?

The design of strengthening measures are performed when a house is planned to be reconstructed or renewed or after an earthquake in the process of repair and strengthening.

Was the work done as a mitigation effort on an undamaged building, or as repair following an earthquake? Both - as a mitigation effort and combined with the repair after an earthquake.

## 8.3 Construction and Performance of Seismic Strengthening

Was the construction inspected in the same manner as the new construction? Yes.

Who performed the construction seismic retrofit measures: a contractor, or owner/user? Was an architect or engineer involved?

An architect and an engineer were involved in the retrofit design. The construction is carried out by a contractor. After the 1998 Bovec earthquake, all contractors who were performing repair and strengthening were additionally trained. What was the performance of retrofitted buildings of this type in subsequent earthquakes?

Many buildings have been adequately repaired and strengthened after the 1976 Friuli earthquake. The walls were grouted, the old timber floor structures were replaced with new reinforced concrete slabs in many cases and houses were completely tied. The effectiveness of these measures was confirmed during the 1998 Bovec earthquake.

Adequately repaired and strengthened structures suffered almost no damage in the earthquake.







Figure 7A: Illustration of Seismic Strengthening Techniques



Figure 7B: Typical building elevation with seismic Figure 7C: Seismic strengthening of floor-to-wall strengthening



connection

Figure 7D: Seismic strengthening by injection grouting: strengthened vs. unstrengthened specimen

Figure 7E: A building strengthened after the 1976 Friuli earthquake remained undamaged in the 1998 Bovec earthquake

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