
World Housing Encyclopedia

an Encyclopedia of Housing Construction in
Seismically Active Areas of the World



an initiative of
Earthquake Engineering Research Institute (EERI) and
International Association for Earthquake Engineering (IAEE)

HOUSING REPORT

Reinforced Clay/Concrete Block Masonry Building

| | |
|------------------|---|
| Report # | 5 |
| Report Date | 30-06-2002 |
| Country | CHILE |
| Housing Type | Reinforced Masonry Building |
| Housing Sub-Type | Reinforced Masonry Building : Concrete block masonry in cement mortar |
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Important

This encyclopedia contains information contributed by various earthquake engineering professionals around the world. All opinions, findings, conclusions & recommendations expressed herein are those of the various participants, and do not necessarily reflect the views of the Earthquake Engineering Research Institute, the International Association for Earthquake Engineering, the Engineering Information Foundation, John A. Martin & Associates, Inc. or the participants' organizations.

Summary

This is a rather recent construction practice followed since 1970, and it has been widely used for dwellings and up to 4-story-high apartment buildings. Buildings of this type can be found both in urban and rural areas of Chile. The main load-bearing elements are masonry walls

reinforced with vertical steel reinforcement bars and placed in the hollow cores of clay masonry units (hollow clay tiles) or concrete blocks. Horizontal reinforcement bars are placed in horizontal bed joints. Masonry shear walls are tied together at floor levels by means of reinforced concrete beams in a regular structural layout. Stiffness distribution both in plan and elevation is uniform. Prior to 1986, there was no seismic design code for this structural type. During the March 3, 1985 Lloleto earthquake, performance of buildings of this type was rather poor, mainly due to construction problems, such as partial grouting in the hollow cores with reinforcement, poor quality of the mortar, and lack of horizontal reinforcement. Following the earthquake, the Chilean Design Code NCh1928 code was published based on the U.S. Uniform Building Code (UBC-1979) and on the seismic performance of this construction type reported in previous earthquakes. Since 1993, when the last version of NCh1928 was published, and more restricted requirements were enforced, the use of this type of construction has been less frequent, in part because of economic reasons.

1. General Information

Buildings of this construction type can be found in throughout Chile. This type of housing construction is commonly found in both rural and urban areas. This construction type has been in practice for less than 25 years.

Currently, this type of construction is being built. Construction practice followed in the last 25 years. Due to economic reasons its use has declined in the last years.



Figure 1: Typical building

2. Architectural Aspects

2.1 Siting

These buildings are typically found in flat terrain. They do not share common walls with adjacent buildings. Buildings of this type are located close together, conforming what is called "conjuntos", "poblaciones" or "villas". They represent several buildings of the same type with some space left for garden or community activities that most of the time nobody cares about them, ending filled with garbage or at the most as an earth soccer field. When separated from adjacent buildings, the typical distance from a neighboring building is 5 meters.

2.2 Building Configuration

The typical shape of a building plan is rectangular. In each facade there may be 3 to 4 openings of 0.8 to 1.5 m width probably equally spaced.

2.3 Functional Planning

The main function of this building typology is multi-family housing. There are many single family houses and mixed use in this building type as well. In a typical building of this type, there are no elevators and 1-2 fire-protected exit staircases. If single-story building, there is an additional door besides the main entry. If more than one floor, there is not an additional exit stair besides the main stairs.

2.4 Modification to Building

Typical patterns of modification observed are infill balconies or hillocks on the top floor.

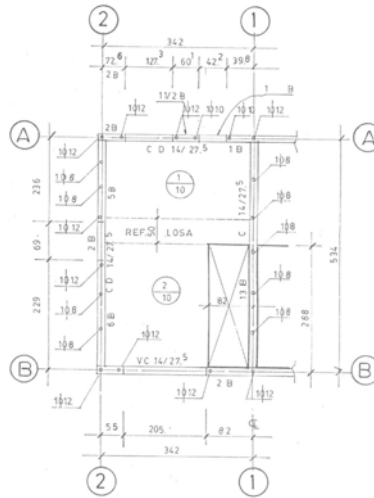


Figure 2: Plan of a typical building

3. Structural Details

3.1 Structural System

| Material | Type of Load-Bearing Structure | # | Subtypes | Most appropriate type |
|----------|--------------------------------|------------------------------|--|--------------------------|
| Masonry | Stone Masonry Walls | 1 | Rubble stone (field stone) in mud/lime mortar or without mortar (usually with timber roof) | <input type="checkbox"/> |
| | | 2 | Dressed stone masonry (in lime/cement mortar) | <input type="checkbox"/> |
| | Adobe/ Earthen Walls | 3 | Mud walls | <input type="checkbox"/> |
| | | 4 | Mud walls with horizontal wood elements | <input type="checkbox"/> |
| | | 5 | Adobe block walls | <input type="checkbox"/> |
| | | 6 | Rammed earth/Pise construction | <input type="checkbox"/> |
| | Unreinforced masonry walls | 7 | Brick masonry in mud/lime mortar | <input type="checkbox"/> |
| | | 8 | Brick masonry in mud/lime mortar with vertical posts | <input type="checkbox"/> |
| | | 9 | Brick masonry in lime/cement mortar | <input type="checkbox"/> |
| | | 10 | Concrete block masonry in cement mortar | <input type="checkbox"/> |
| | Confined masonry | 11 | Clay brick/tile masonry, with wooden posts and beams | <input type="checkbox"/> |
| | | 12 | Clay brick masonry, with concrete posts/tie columns and beams | <input type="checkbox"/> |
| | | Concrete blocks, tie columns | | |

| | | | | |
|---------------------|----------------------------|------------------------|---|-------------------------------------|
| | | 13 | and beams | <input type="checkbox"/> |
| | Reinforced masonry | 14 | Stone masonry in cement mortar | <input type="checkbox"/> |
| | | 15 | Clay brick masonry in cement mortar | <input type="checkbox"/> |
| | | 16 | Concrete block masonry in cement mortar | <input checked="" type="checkbox"/> |
| | | 17 | Flat slab structure | <input type="checkbox"/> |
| Structural concrete | Moment resisting frame | 18 | Designed for gravity loads only, with URM infill walls | <input type="checkbox"/> |
| | | 19 | Designed for seismic effects, with URM infill walls | <input type="checkbox"/> |
| | | 20 | Designed for seismic effects, with structural infill walls | <input type="checkbox"/> |
| | | 21 | Dual system – Frame with shear wall | <input type="checkbox"/> |
| | | 22 | Moment frame with in-situ shear walls | <input type="checkbox"/> |
| | Structural wall | 23 | Moment frame with precast shear walls | <input type="checkbox"/> |
| | | 24 | Moment frame | <input type="checkbox"/> |
| | Precast concrete | 25 | Prestressed moment frame with shear walls | <input type="checkbox"/> |
| | | 26 | Large panel precast walls | <input type="checkbox"/> |
| | | 27 | Shear wall structure with walls cast-in-situ | <input type="checkbox"/> |
| | | 28 | Shear wall structure with precast wall panel structure | <input type="checkbox"/> |
| | Steel | Moment-resisting frame | 29 | With brick masonry partitions |
| 30 | | | With cast in-situ concrete walls | <input type="checkbox"/> |
| 31 | | | With lightweight partitions | <input type="checkbox"/> |
| Braced frame | | 32 | Concentric connections in all panels | <input type="checkbox"/> |
| | | 33 | Eccentric connections in a few panels | <input type="checkbox"/> |
| Structural wall | | 34 | Bolted plate | <input type="checkbox"/> |
| | 35 | Welded plate | <input type="checkbox"/> | |
| Timber | Load-bearing timber frame | 36 | Thatch | <input type="checkbox"/> |
| | | 37 | Walls with bamboo/reed mesh and post (Wattle and Daub) | <input type="checkbox"/> |
| | | 38 | Masonry with horizontal beams/planks at intermediate levels | <input type="checkbox"/> |
| | | 39 | Post and beam frame (no special connections) | <input type="checkbox"/> |
| | | 40 | Wood frame (with special connections) | <input type="checkbox"/> |
| | | 41 | Stud-wall frame with plywood/gypsum board sheathing | <input type="checkbox"/> |
| | | 42 | Wooden panel walls | <input type="checkbox"/> |
| Other | Seismic protection systems | 43 | Building protected with base-isolation systems | <input type="checkbox"/> |
| | | 44 | Building protected with seismic dampers | <input type="checkbox"/> |
| | Hybrid systems | 45 | other (described below) | <input type="checkbox"/> |

Walls are made of day or concrete block masonry, being most used the day hollow units.

3.2 Gravity Load-Resisting System

The vertical load-resisting system is reinforced concrete structural walls (with frame). Shear walls in both directions. Reinforced concrete slab; thickness varies between 8 to 17 cm.

3.3 Lateral Load-Resisting System

The lateral load-resisting system is reinforced masonry walls. The main load bearing elements are masonry walls reinforced with vertical steel reinforcement bars placed in the hollow cores of clay masonry units (hollow clay tiles) or concrete blocks. Horizontal reinforcement bars are placed in horizontal bed joints. Although the cores and voids containing reinforcement should be filled with grout, this is not always done. Most of the time cores and voids are filled only with the same mortar used in the horizontal joints. In addition, the size of the hollow in the ceramic unit is quite small so it is difficult to fill it. Concrete blocks, mostly used in the northern part of Chile, have larger hollow cores, however they are experiencing water leakage problems and since 1997 the use of these blocks has been banned in Central Chile. Masonry shear walls are tied together at floor levels by means of reinforced concrete beams, in a regular structural layout. In most cases, wall layout is symmetrical with regards to at least one axis. Stiffness distribution both in plan and elevation is uniform. The Chilean code for reinforced masonry building specifies the size and the minimum quantity of vertical and horizontal bars that must be used in a reinforced masonry walls. The sum of the areas of horizontal and vertical reinforcement shall be at least 0.0015 times the gross-sectional area of the wall and the minimum area of reinforcement in either direction shall not be less than 0.0006 times the gross cross-sectional area of the wall. The spacing of reinforcement shall not exceed 120 cm or 6 times the thickness of the wall. The diameter of the vertical reinforcement shall not be less than 8 mm and the horizontal bar shall not exceed 0.5 times the thickness of the horizontal mortar joint.

3.4 Building Dimensions

The typical plan dimensions of these buildings are: lengths between 6 and 12 meters, and widths between 10 and 20 meters. The building has 1 to 3 storey(s). The typical span of the roofing/flooring system is 6 meters. Corresponding area is 44 m². Typical span may be 5.0 - 6.0 m. The typical storey height in such buildings is 2.3 meters. The typical structural wall density is none. Total wall area/plan area (for each floor) 2.0 to 3.5 % in each direction.

3.5 Floor and Roof System

| Material | Description of floor/roof system | Most appropriate floor | Most appropriate roof |
|---------------------|---|-------------------------------------|-------------------------------------|
| Masonry | Vaulted | <input type="checkbox"/> | <input type="checkbox"/> |
| | Composite system of concrete joists and masonry panels | <input type="checkbox"/> | <input type="checkbox"/> |
| Structural concrete | Solid slabs (cast-in-place) | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| | Waffle slabs (cast-in-place) | <input type="checkbox"/> | <input type="checkbox"/> |
| | Flat slabs (cast-in-place) | <input type="checkbox"/> | <input type="checkbox"/> |
| | Precast joist system | <input type="checkbox"/> | <input type="checkbox"/> |
| | Hollow core slab (precast) | <input type="checkbox"/> | <input type="checkbox"/> |
| | Solid slabs (precast) | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| | Beams and planks (precast) with concrete topping (cast-in-situ) | <input type="checkbox"/> | <input type="checkbox"/> |
| | Slabs (post-tensioned) | <input type="checkbox"/> | <input type="checkbox"/> |
| Steel | Composite steel deck with concrete slab (cast-in-situ) | <input type="checkbox"/> | <input type="checkbox"/> |
| Timber | Rammed earth with ballast and concrete or plaster finishing | <input type="checkbox"/> | <input type="checkbox"/> |
| | Wood planks or beams with ballast and concrete or plaster finishing | <input type="checkbox"/> | <input type="checkbox"/> |
| | Thatched roof supported on wood purlins | <input type="checkbox"/> | <input type="checkbox"/> |
| | Wood shingle roof | <input type="checkbox"/> | <input type="checkbox"/> |
| | Wood planks or beams that support clay tiles | <input type="checkbox"/> | <input type="checkbox"/> |
| | Wood planks or beams supporting natural | <input type="checkbox"/> | <input checked="" type="checkbox"/> |

| | | | |
|-------|---|-------------------------------------|-------------------------------------|
| | stones slates | | |
| | Wood planks or beams that support slate, metal, asbestos-cement or plastic corrugated sheets or tiles | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
| | Wood plank, plywood or manufactured wood panels on joists supported by beams or walls | <input type="checkbox"/> | <input type="checkbox"/> |
| Other | Described below | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |

In the analysis the floor is considered to be a rigid diaphragm.

3.6 Foundation

| Type | Description | Most appropriate type |
|--------------------|--|-------------------------------------|
| Shallow foundation | Wall or column embedded in soil, without footing | <input type="checkbox"/> |
| | Rubble stone, fieldstone isolated footing | <input type="checkbox"/> |
| | Rubble stone, fieldstone strip footing | <input type="checkbox"/> |
| | Reinforced-concrete isolated footing | <input type="checkbox"/> |
| | Reinforced-concrete strip footing | <input checked="" type="checkbox"/> |
| | Mat foundation | <input type="checkbox"/> |
| | No foundation | <input type="checkbox"/> |
| Deep foundation | Reinforced-concrete bearing piles | <input type="checkbox"/> |
| | Reinforced-concrete skin friction piles | <input type="checkbox"/> |
| | Steel bearing piles | <input type="checkbox"/> |
| | Steel skin friction piles | <input type="checkbox"/> |
| | Wood piles | <input type="checkbox"/> |
| | Cast-in-place concrete piers | <input type="checkbox"/> |
| | Caissons | <input type="checkbox"/> |
| Other | Described below | <input type="checkbox"/> |

Usually the foundation does not have reinforcement, unless the soil is clay or silt.

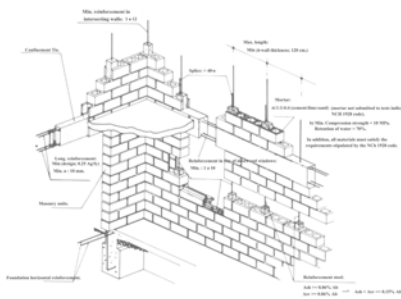


Figure 3: Key load-bearing elements

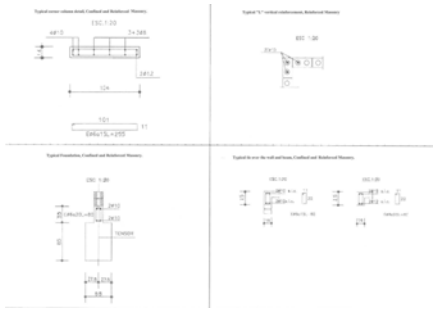


Figure 4A: Critical structural details: reinforced masonry wall and footings

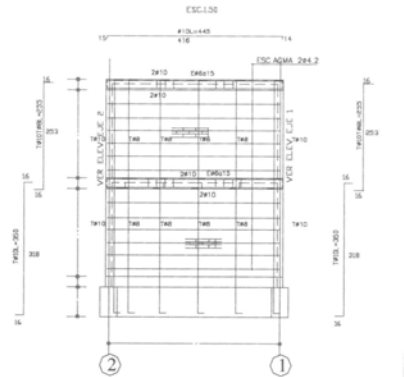


Figure 4B: Vertical elevation through a masonry wall

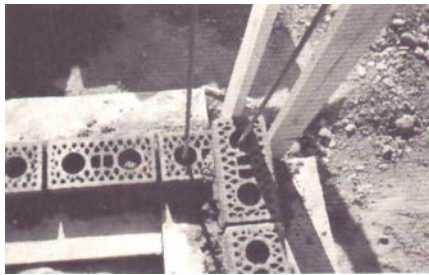


Figure 4C: Typical masonry units

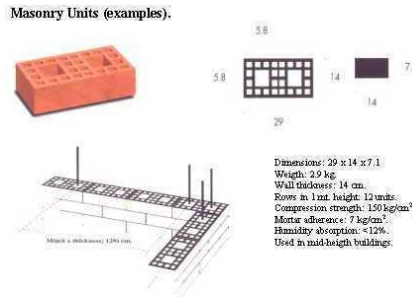


Figure 4D: Typical masonry units

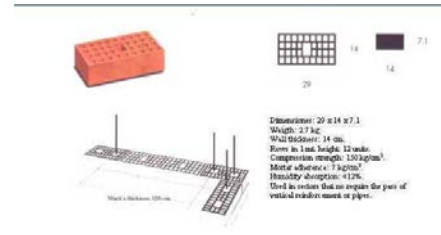


Figure 4E: Typical masonry units

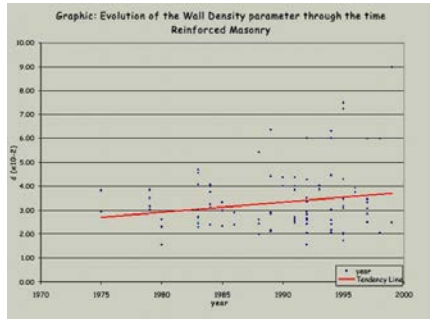


Figure 5: Key seismic features: high wall density

4. Socio-Economic Aspects

4.1 Number of Housing Units and Inhabitants

Each building typically has 5-10 housing unit(s). 8 units in each building. Buildings may be from 1 to 4 floors. One-floor houses may be isolated or grouping up to 4 units. Two floor houses may be isolated or grouping up to 8 units. Up to 6 units per floor may exist in higher buildings. The number of inhabitants in a building during the day or business hours is 11-20. The number of inhabitants during the evening and night is more than 20. At present, the average size of a family is 5.5 persons, so if one unit is occupied by up to 3 families, the number of inhabitants in a building may be quite high.

4.2 Patterns of Occupancy

Typically one family occupies one housing unit. However, poor families may shelter 1 or 2 families more called "allegados".

4.3 Economic Level of Inhabitants

| Income class | Most appropriate type |
|--------------------------------------|-------------------------------------|
| a) very low-income class (very poor) | <input checked="" type="checkbox"/> |
| b) low-income class (poor) | <input checked="" type="checkbox"/> |
| c) middle-income class | <input checked="" type="checkbox"/> |
| d) high-income class (rich) | <input type="checkbox"/> |

The prices are expressed in US\$. The poorest quintile has an average annual income of US\$ 2,010. They pay for a 45 m² dwelling that is subsidized by the State between US\$ 5,445 to 10,885. The next quintile has an average annual income of US\$ 4,020, but they live in the same dwellings of the poorest group. The third quintile has an average annual income of US\$ 6,150, and they may choose larger or better quality housing. Common prices are between US\$ 10,885 to 27,000. Subsidies may be between 15 to 25% of the total cost. Economic Level: For Very Poor Class the

Housing Unit Price Unit is 10,000 and the Annual Income is 2,000. For Poor Class the Housing Price Unit is 10,000 and the Annual Income is 4,000. For Middle Class the Housing Unit Price is 20,000 and the Annual Income is 6,150.

| Ratio of housing unit price to annual income | Most appropriate type |
|--|-------------------------------------|
| 5:1 or worse | <input checked="" type="checkbox"/> |
| 4:1 | <input type="checkbox"/> |
| 3:1 | <input type="checkbox"/> |
| 1:1 or better | <input type="checkbox"/> |

| What is a typical source of financing for buildings of this type? | Most appropriate type |
|---|-------------------------------------|
| Owner financed | <input checked="" type="checkbox"/> |
| Personal savings | <input checked="" type="checkbox"/> |
| Informal network: friends and relatives | <input checked="" type="checkbox"/> |
| Small lending institutions / micro-finance institutions | <input checked="" type="checkbox"/> |
| Commercial banks/mortgages | <input checked="" type="checkbox"/> |
| Employers | <input type="checkbox"/> |
| Investment pools | <input type="checkbox"/> |
| Government-owned housing | <input type="checkbox"/> |
| Combination (explain below) | <input type="checkbox"/> |
| other (explain below) | <input checked="" type="checkbox"/> |

Governmental subsidies. In each housing unit, there are 2 bathroom(s) without toilet(s), no toilet(s) only and 2 bathroom(s) including toilet(s).

4.4 Ownership

The type of ownership or occupancy is renting, outright ownership and ownership with debt (mortgage or other).

| Type of ownership or occupancy? | Most appropriate type |
|---|-------------------------------------|
| Renting | <input checked="" type="checkbox"/> |
| outright ownership | <input checked="" type="checkbox"/> |
| Ownership with debt (mortgage or other) | <input checked="" type="checkbox"/> |
| Individual ownership | <input type="checkbox"/> |
| Ownership by a group or pool of persons | <input type="checkbox"/> |
| Long-term lease | <input type="checkbox"/> |
| other (explain below) | <input type="checkbox"/> |

5. Seismic Vulnerability

5.1 Structural and Architectural Features

| |
|--|
| |
|--|

| Structural/ Architectural Feature | Statement | Most appropriate type | | |
|---|---|-------------------------------------|-------------------------------------|-------------------------------------|
| | | True | False | N/A |
| Lateral load path | The structure contains a complete load path for seismic force effects from any horizontal direction that serves to transfer inertial forces from the building to the foundation. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Building Configuration | The building is regular with regards to both the plan and the elevation. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Roof construction | The roof diaphragm is considered to be rigid and it is expected that the roof structure will maintain its integrity, i.e. shape and form, during an earthquake of intensity expected in this area. | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| Floor construction | The floor diaphragm(s) are considered to be rigid and it is expected that the floor structure(s) will maintain its integrity during an earthquake of intensity expected in this area. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Foundation performance | There is no evidence of excessive foundation movement (e.g. settlement) that would affect the integrity or performance of the structure in an earthquake. | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| Wall and frame structures-redundancy | The number of lines of walls or frames in each principal direction is greater than or equal to 2. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Wall proportions | Height-to-thickness ratio of the shear walls at each floor level is: Less than 25 (concrete walls); Less than 30 (reinforced masonry walls); Less than 13 (unreinforced masonry walls); | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Foundation-wall connection | Vertical load-bearing elements (columns, walls) are attached to the foundations; concrete columns and walls are doweled into the foundation. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Wall-roof connections | Exterior walls are anchored for out-of-plane seismic effects at each diaphragm level with metal anchors or straps | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
| Wall openings | The total width of door and window openings in a wall is: For brick masonry construction in cement mortar : less than 1/2 of the distance between the adjacent cross walls; For adobe masonry, stone masonry and brick masonry in mud mortar: less than 1/3 of the distance between the adjacent cross walls; For precast concrete wall structures: less than 3/4 of the length of a perimeter wall. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Quality of building materials | Quality of building materials is considered to be adequate per the requirements of national codes and standards (an estimate). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Quality of workmanship | Quality of workmanship (based on visual inspection of few typical buildings) is considered to be good (per local construction standards). | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| Maintenance | Buildings of this type are generally well maintained and there are no visible signs of deterioration of building elements (concrete, steel, timber) | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| Additional Comments | Average story height is 2.3 m and the thickness brick most used is 14 cm, so the ratio height to thickness is less than 30. | | | |

5.2 Seismic Features

| | | | |
|--|--|--|--|
| | | | |
|--|--|--|--|

| Structural Element | Seismic Deficiency | Earthquake Resilient Features | Earthquake Damage Patterns |
|------------------------|---|---|---|
| Wall | Low shear strength, so it is difficult to get flexural ductile failure. It is difficult to achieve good anchoring and bonding conditions especially if poor quality masonry units and poor mortar instead of grout are used. Hollow sizes in clay units are inappropriate. Vertical reinforcements without grouting are ineffective. Lack of reinforced concrete horizontal tie-beams may cause out-of-plane bending effects. Lack of appropriate reinforcement at opening edges. | Relatively high wall density In general these buildings are quite stiff, they must resist a base shear of 10-22% depending on the seismic zone and the story drift must be equal or less than 0.002. | - Shear cracks in walls, spandrel part of the walls and window piers - Vertical cracks at the wall bottom due to compression failure - Horizontal cracks at the joints between masonry walls and reinforced concrete floors or foundation - Cracks in window piers and walls due to out-of-the-plane action. |
| Frame (columns, beams) | | | |
| Roof and floors | | | |
| | | | |

Up to 1986 there was not any seismic design code for this structural type, so its behavior during March 3, 1985 earthquake was quite bad, mainly due to construction problems, partial grouting in the hollow with reinforcement, bad quality of the mortar and lack of horizontal reinforcement. After that, the NCh1928 code was published based on the UBC-1979 and the seismic behavior shown by those structures in previous earthquakes. Since 1993, when the last version of NCh1928.0F93 was published, and more restricted requirements were in force, the use of this type of construction has been less frequent, in part due to economic reasons.

5.3 Overall Seismic Vulnerability Rating

The overall rating of the seismic vulnerability of the housing type is D: MEDIUM-LOW VULNERABILITY (i.e., good seismic performance), the lower bound (i.e., the worst possible) is C: MEDIUM VULNERABILITY (i.e., moderate seismic performance), and the upper bound (i.e., the best possible) is E: LOW VULNERABILITY (i.e., very good seismic performance).

| Vulnerability | high | medium-high | medium | medium-low | low | very low |
|---------------------|--------------------------|--------------------------|-------------------------------------|--------------------------|-------------------------------------|--------------------------|
| | very poor | poor | moderate | good | very good | excellent |
| Vulnerability Class | A | B | C | D | E | F |
| | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> |

5.4 History of Past Earthquakes

| Date | Epicenter, region | Magnitude | Max. Intensity |
|------|----------------------|-----------|----------------|
| 1985 | Llolleo, V Region | 7.8 | VIII (MMI) |
| 1997 | Punitaqui, IV Region | 6.8 | VI-VII (MMI) |

After the 1985 earthquake the Ministry of Housing appointed an especial committee to review the seismic effects on social dwellings. About 12,000 units were reinforced masonry type and 44% of them had some type of damage. A 100% of the 3 or more story buildings (2800 units) were severely damaged. The following characteristic damage patterns were observed: - shear cracks in walls, spandrel part of the walls and window piers, - vertical cracks at the wall bottom due to compression failure, - horizontal cracks at the joints between masonry walls and reinforced concrete floors or foundation, - cracks in window piers and walls due to out-of-the-plane action. Some damage occurred in houses located in Illapel during 1997 earthquake due to differential settlement in a sloped terrain.



Figure 6A: March 3, 1985 earthquake in Central Chile. Damage to masonry buildings in Santiago.



Figure 6B: Failure of masonry walls in March 3, 1985 Lolleo earthquake

6. Construction

6.1 Building Materials

| Structural element | Building material | Characteristic strength | Mix proportions/dimensions | Comments |
|--------------------------|------------------------------------|-------------------------|---------------------------------------|-------------------------------|
| Walls | Clay bricks or concrete blocks | 6-12 MPa or 3-10 MPa | 14 x 29 or 19 x 39 x 19 / 14 x 39 x 9 | Absorption: 10-20 % or 5-12 % |
| Foundation | | | | |
| Frames (beams & columns) | Beams: Concrete H18, Steel A44-28H | 18 MPa, 280 MPa | | |
| Roof and floor(s) | | | | |

6.2 Builder

The state hired construction companies to build it.

6.3 Construction Process, Problems and Phasing

One contractor builds large quantities of this type of building, so project management and control techniques are used in order to increase productivity and to diminish cost. When constructing the vertical reinforcing bars are usually first placed into position before laying the masonry units. Then, the horizontal bars can be placed in horizontal mortar joints. Finally, vertical reinforcement is grouted as the work progresses. With respect to equipment the following is commonly used: concrete mix, trucks, traveling crane, winch, pneumatic clamp. The construction of this type of housing takes place in a single phase. Typically, the building is originally designed for its final constructed size.

6.4 Design and Construction Expertise

The structural engineer will have 6 years of studies and more than 3-5 years of experience. The construction engineer may have 6 years of studies and less experience than the structural engineer. There is not compulsory inspection during the construction and no peer revision of the structural project, but when inspection does exist larger masonry compression strength are allowed. The designer may visit the construction site once or twice during the construction. As it was explained in section "Construction Expertise" architects and engineers design and build these buildings.

6.5 Building Codes and Standards

This construction type is addressed by the codes/standards of the country. NCh1928.0f93 Albañilería Armada-Requisitos para el diseño y cálculo. The year the first code/standard addressing this type of construction issued was 1986, although provisionally dispositions to design this type of buildings existed since 1981. NCh433.0f96 Seismic Design of Buildings. The most recent code/standard addressing this construction type issued was 1993, however at present time it is in a revision process. NCh1928.0f93 Albañilería Armada-Requisitos para el diseño y cálculo Year the first code/standard addressing this type of construction issued: 1986, although provisionally dispositions to design this type of buildings existed since 1981. National building code, material codes and seismic codes/standards: NCh433.0f96 Seismic Design of Buildings When was the most recent code/standard addressing this construction type issued? 1993, however at present time it is in a revision process.

The building design must follow the NCh433.0f96 code and NCh1928.0f93. SERVIU a governmental office in charge of social dwellings has a professional staff to review the projects and to inspect during construction. In case of damage an arbitrage process may take place at the court of justice.

6.6 Building Permits and Development Control Rules

This type of construction is an engineered, and not authorized as per development control rules. Building permits are required to build this housing type.

6.7 Building Maintenance

Typically, the building of this housing type is maintained by Owner(s), Tenant(s) , No one and others.

6.8 Construction Economics

According to Bravo and Martínez (1993) the total cost of this type of building can be blotted out in site 15%, construction cost 40%, urbanization 17%, operating cost 13% and profit 15%. The cost of one unit is 200 to 400 UF (area 45 m²), \$78,000 to \$140,000 /m² (US\$ 135 - US\$ 245 /m²). Better quality unit may cost up to \$174,000 /m² (US\$ 300/ m²). At present, depending on technology used, the construction may take 2-3 stories per month of several units simultaneously built.

7. Insurance

Earthquake insurance for this construction type is typically available. For seismically strengthened existing buildings or new buildings incorporating seismically resilient features, an insurance premium discount or more complete coverage is unavailable. Earthquake insurance is available as supplement of other insurance (fire, robbery) and people living in these buildings do not have money to pay for that. Repairs to same condition as before the earthquake.

8. Strengthening

8.1 Description of Seismic Strengthening Provisions

Strengthening of Existing Construction :

| Seismic Deficiency | Description of Seismic Strengthening provisions used |
|-----------------------------------|--|
| Lack of appropriate reinforcement | Addition of new tie-columns |

The strengthening procedure consist in confining the masonry wall with reinforced concrete tie-column and tie-beam. This may cost up to 20% of the original cost. With this procedure ductility is also improved. When only some bricks have been damaged, they have been replaced; the same occurs when cracks appeared in the mortar joints.

8.2 Seismic Strengthening Adopted

Has seismic strengthening described in the above table been performed in design and construction practice, and if so, to what extent?

If new constructions follow the design code, none strengthening scheme is needed.

Was the work done as a mitigation effort on an undamaged building, or as repair following an earthquake?

As it was pointed out in Section 6, after the 1985 earthquake a committee chaired by Rodrigo Flores was appointed by the Ministry of Housing in order to review the damaged buildings, to prepare restoration projects and supervise its execution.

8.3 Construction and Performance of Seismic Strengthening

Was the construction inspected in the same manner as the new construction?

Yes.

Who performed the construction seismic retrofit measures: a contractor, or owner/user? Was an architect or engineer involved?

Contractors hired by the government. Engineers were involved.

What was the performance of retrofitted buildings of this type in subsequent earthquakes?

As of 2001, there was no opportunity to observe the performance of the retrofitted buildings as Central Chile did not experience any earthquakes since 1985.

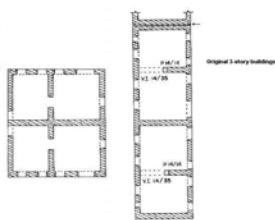


Figure 7A: Illustration of seismic strengthening techniques

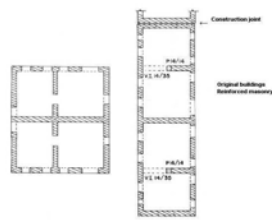


Figure 7B: Illustration of seismic strengthening techniques

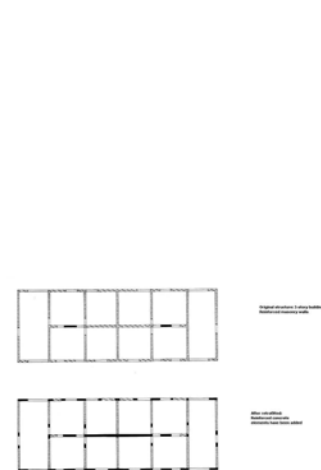


Figure 7C: Illustration of seismic strengthening techniques

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